

Lift Axle Control Valve
With Automatic Drop Function

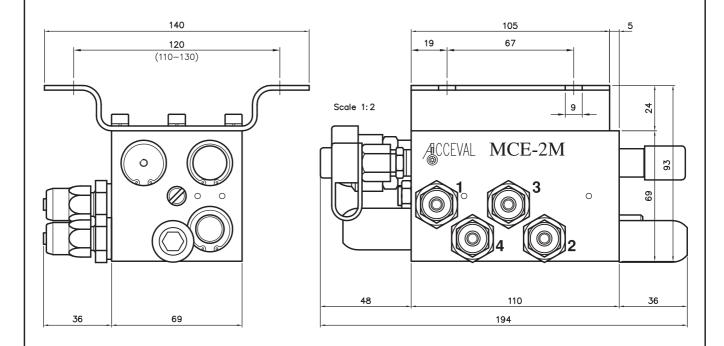
Independent of EBS System

For Suspensions with Single Circuit

Full Automatic

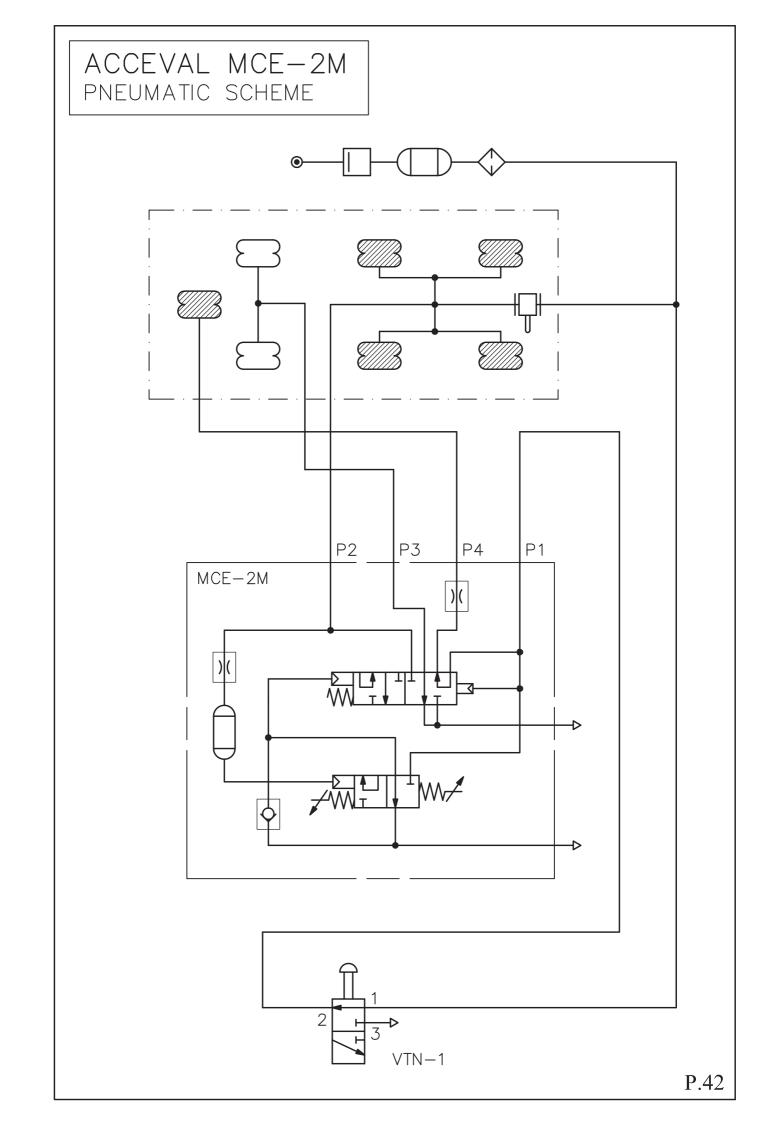
ACCEVAL MCE-2M

FULL AUTOMATIC LIFT AXLE CONTROL VALVE FOR SINGLE SUSPENSION CIRCUIT



SPECIFICATIONS

- * Full automatic lift axle control valve for single suspension circuit.
- * Automatic Drop and Lifting.
- * Manual Drop by means of an optional 3/2 push-pull valve (Ref.: VTN-1)
- * Fluid to use: Filtered air.
- * Max. working pressure: 14 bar.
- * Temperature range: From -35° C to $+80^{\circ}$ C.
- * Automatic drop pressure range:
 - From 2.5 bar to 5.8 bar.
- * Hysteresis range:
 - From 1.2 bar to 2.6 bar. (Differential between drop and lifting pressures)
- * Standard fittings:
 - Automotive push-in fittings for 8 mm tube.
- * Pneumatic Scheme and Piping: See separate document.
- * Options:
 - Other type of Fittings.
 - Without Fittings (M16x1,5).
 - Pressure check tapping.



ACCEVAL MCE-2M ADJUSTMENT SCREWS

AUTOMATIC DROP PRESSURE Pressure Check Tapping (Opt.) To check the real working pressure adjustment CAUTION

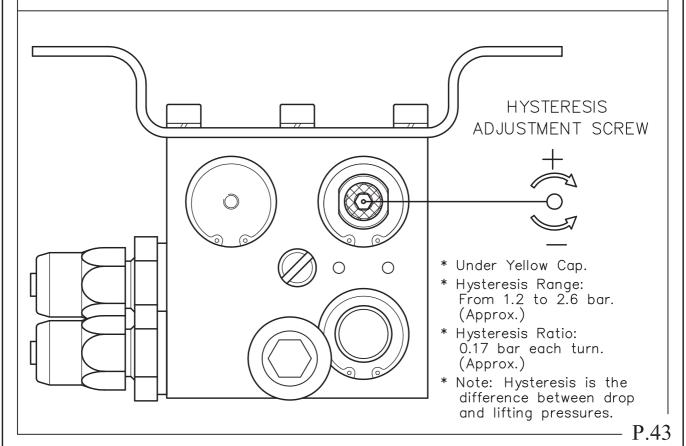
Stabilizing Device Adjusted in factory Do not Manipulate



ADJUSTMENT SCREW

- * Under Black Cap.
- * Range (approx.): From 2.5 to 5.8 bar.
- * Ratio (approx.): 0.19 bar each turn.
- * Note: Nut has to be previously loosen and subsequently tighten.

AUTOMATIC LIFTING PRESSURE (HYSTERESIS ADJ.)



ACCEVAL MCE-2M PRACTICAL SETTING VALUES

Automatic drop and lifting pressures of MCE-2M valves have to be adjusted according to specifical characteristics of the used suspension.

Costumers can order MCE-2M valves with the exactly settings, according to load/pressure graph of the used suspension, or they can use a reduced group of practical settings to cover all the different cases, in a functional and safe way (Note: Each case has to be previously calculated and validated).

For MCE-2M valves and vehicles with only one lift axle, we can get it with four different setting values, co-rresponding to the following four order codes:

A. MCE2M - 3217

- 3 AXLES VEHICLE / 360 MM SUSP. BELLOWS
 - * Automatic Drop Pressure: 3.2 Bar
 - * Automatic Lifting Pressure: 1.7 Bar

B. MCE2M-4526

- 3 AXLES VEHICLE / 300 MM SUSP. BELLOWS
 - * Automatic Drop Pressure: 4.5 Bar
 - * Automatic Lifting Pressure: 2.6 Bar

C. MCE2M-3212

- 2 AXLES VEHICLE / 360 MM SUSP. BELLOWS
 - * Automatic Drop Pressure: 3.2 Bar
 - * Automatic Lifting Pressure: 1.2 Bar

D. MCE2M-4519

- 2 AXLES VEHICLE / 300 MM SUSP. BELLOWS
 - * Automatic Drop Pressure: 4.5 Bar
 - * Automatic Lifting Pressure: 1.9 Bar